

Work Order ID 56912

March 12, 2010 1:28:29 PM



Page 1

Item ID: D3706-3

Accept



Setup Start

Revision ID:

Item Name: Guide

Stop



Start Date: 12/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date: 10-3-15 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3706

Rev A

100



Doosan

Doosan Lathe

DOOSAN CONVENTIONAL LATHE N/A Gm

0.00

Memo

0.00

Turn as per Dwg D3706 and Folio FA833

DWG REV: A

FOLIO REV:

DEBURR

SL 10/03/22 (10)

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SL 10/03/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56912

March 12, 2010 1:28:29 PM



Page 2

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

BF 10/03/22

10

150

Identify as per dwg & Stock Location: *84*

0.00



Packaging

Memo

0.00

Packaging

10/03/22 (10)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

10-3-22 (10)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

March 12, 2010 1:28:34 PM

Page 1

Work Order ID: 56912



Parent Item: D3706-3

Parent Item Name: Guide

Start Date: 12/03/2010

Required Date: 26/03/2010

Comments: IPP Rev:A New Issue 08-06-04 JLM Verified By:EC
REV:B Now on Doosan JLM 10-01-13 Verified By:EC IPP

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	26.0270	4.5263			



6061-T6 Round Bar .500"



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

26.027

110532

24

111448

2.027

H.6 SL 10/03/22

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

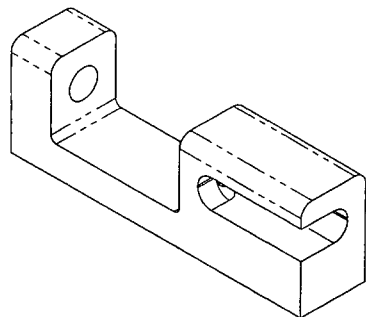
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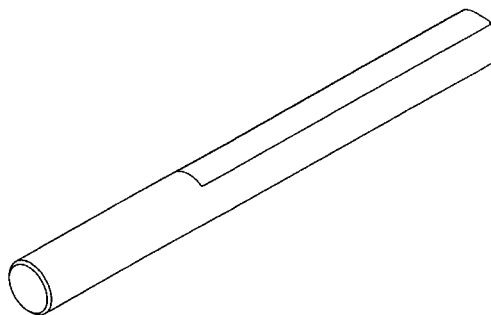
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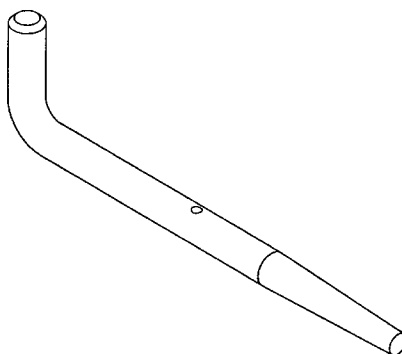
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D3706-1 LOCK BRACKET



D3706-3 GUIDE



D3706-5 PIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 56912

10-3-15

RELEASED
09/02/05 NAD

A		NEW ISSUE		MB		08.05.26	
REV.		DESCRIPTION		BY	DATE		
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3706 REV. A SHEET 1 OF 4 TITLE INSTRUMENT PANEL LOCK SCALE NTS					
DRAWN							
CHECKED							
MFG. APPR.							
APPROVED							
DE APPR.							
DATE	08.05.26						

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Dart Aerospace Ltd

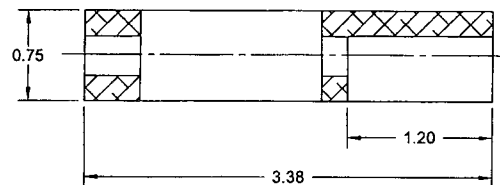
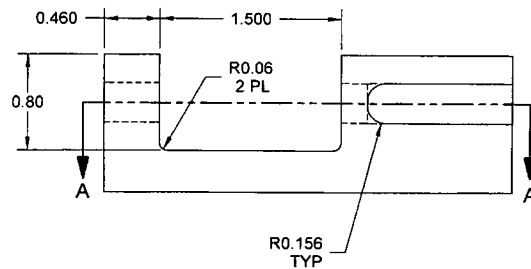
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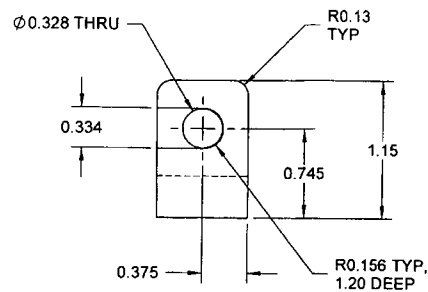
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries



SECTION A-A

D3706-1 LOCK BRACKET



W/0 56912

RELEASED
8/12/05 W/P

D3706-1 NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/-T6510/-T6511/-T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs

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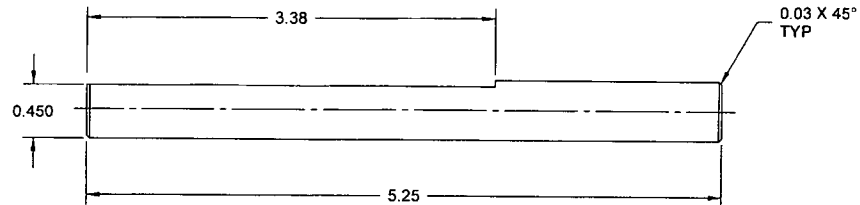
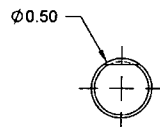
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3706-3 GUIDE

W/O 56912

RELEASED
09/02/05 VAP

D3706-3 GUIDE NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/-T6510/-T6511/-T62) ALUMINUM ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6R0.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

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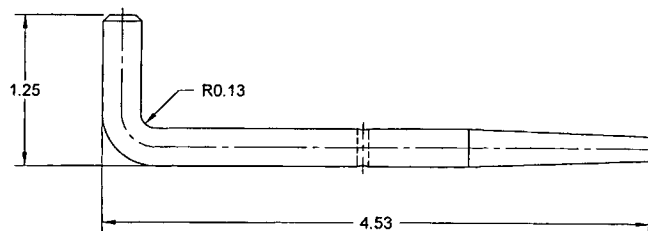
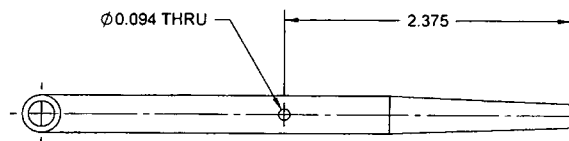
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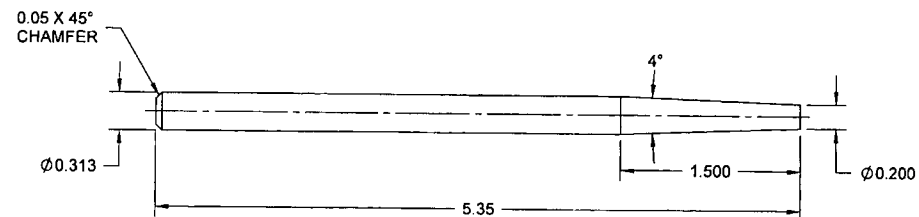
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NOTE: Date & initial all entries



D3706-5 PIN
(MAKE FROM D3706-5F)



D3706-5F PIN

W/O 56912

RELEASED
09/12/05

D3706-5 NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
(REF: DART SPEC. M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

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